

**Work Order ID 114343**

April-16-14 11:26:58 AM

**\*114343\***

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Item ID: D4711-041

Revision ID:

Item Name: Expandable Pin Assembly, Modified

Start Date: 3/04/14

Start Qty: 16.00

**\*16\***

Required Date: 3/04/14

Req'd Qty: 16.00

**\*16\***

Reference:

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan: MJSDate: 14-03-05

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4711

C

110

Pick Kit

0.00

DAS  
30  
9-89**\*110\***

Packaging

Memo

0.00

Packaging

120

0.00

**\*120\***

Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG (see note 8,9,10)  
\*\*\*DO NOT OVERTIGHTEN THE SHAFT INTO THE BARREL PER NOTE  
10\*\*\*DAS  
30  
9-89

130

QC5- Inspect part completeness to step on W/O

0.00

**\*130\***

QC

Memo

0.00

Quality Control

DAS  
37  
9-89

M4/K6

14/04/14

14/04/14

16

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Required Date: 3/04/14

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**\*16\***

Reference:

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
Description

140

Identify as per dwg & Stock Location: G-A**\*140\***

Packaging

Memo

Packaging

Set Up/  
Run Hours

0.00

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp16x14/04/16

150

QC21- Final Inspection - Work Order Release

**\*150\***

QC

Memo

Quality Control

0.00

0.00

14-4-1714-04-17DAS  
36  
9-89



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**Work Order ID:** 114343

**\*114343\***

**Parent Item:** D4711-041

**\*D4711-041\***

**Parent Item Name:** Expandable Pin Assembly, Modified

**Start Date:** 3/04/14**Required Date:** 3/04/14**Start Qty: 16.00**

**Required Qty: 16.00**

**Comments:** IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:B  
13.03.11 AS PER DWG REV.C DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4711-043		Manufactured	No			110	Each	39.0000	1	16			DAS 30 9-89
<b>*D4711-043*</b>													
Expandable Pin Assembly													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST120			39						
				110872			9			9			
				113418			30			7			
D4726-1		Manufactured	No			110	Each	21.0000	1	16			DAS 30 9-89
<b>*D4726-1*</b>													
Handle													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST120			21						
				107390			2			2			
				113414			19			14			
D4727-041		Manufactured	No			110	Each	25.0000	1	16			DAS 30 9-89
<b>*D4727-041*</b>													
Barrel													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST120			20						
				113415			20			16			
				ST193			5						
				113415			5						

# Picklist Print

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Parent Item: D4711-041

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Parent Item Name: Expandable Pin Assembly, Modified

Start Date: 3/04/14

Required Date: 3/04/14

Start Qty: 16.00

Required Qty: 16.00

D4749-1

Manufactured No

110

Each

75.0000

1

16

**\*D4749-1\***

Spacer

**\*\***

DAS  
30  
~~9-89~~

14/04/16

Location

Loc Qty

Loc Code

ST121

67

113419

18

114888

49

ST122

8

102642

2

107194

6

8  
2  
6

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Shop Packet Print

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